

Drain Sch40 Perforated White Solvent Weld

Specification

Pacific Plastics IPS Schedule series of PVC pipe is produced for use in drain applications in which the maximum operating temperature is 140°F. The compound is PVC 1120 Type 1 Grade 1, with a cell class of 12454B, per ASTM D1784.

The Schedule series listed below is produced in strict compliance to ASTM D1785. It is listed with NSF and complies with NSF/ANSI Standard 14 and Standard 61.

Sch40 pipe is installed per ASTM D2855. The joints should conform to ASTM D2672, the solvent cement to ASTM D2564 and the primer to ASTM F656.

White ASTM D1785 pipe specification:

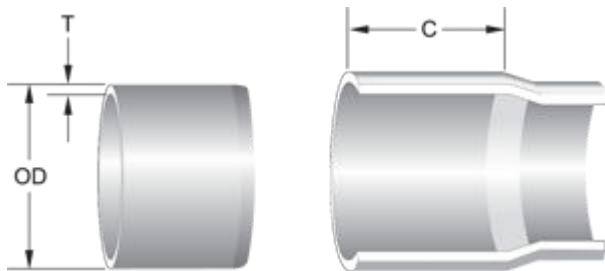
- Sizes 4", 6", and 8" are produced in White color, in 20 foot length and Belled End.

Perforated pipe specification:

- 2 rows of holes, 120° apart, parallel to the axis of the pipe
- Holes are 1/2" in diameter and are on 5" center

The outside diameter and wall thickness of Sch40 pipe are measured in accordance to ASTM D2122 and are shown in the following tables:

Size	OD	T	C
4	4.500	0.2377	4.00
6	6.625	0.280	6.00
8	8.625	0.322	6.00



OD – Outside Diameter

T – Wall Thickness

C – Approximate Bell Depth

Certification

This is to certify that, in this category of PVC pipe, all the products manufactured by Pacific Plastics have been inspected, sampled and tested in accordance with the following specifications and have been found to meet or exceed the requirements of those specifications.

Raw Materials

- PVC1120 Type1 Grade1
- Cell Class 12454
- ASTM D1784 Specification for Rigid PVC Compounds
- NSF Listed

PVC Pipe

- Sch40 White
- Solvent Weld Belled End
- 4", 6", 8" IPS
- ASTM D1785 Specification for PVC Pipe
- ASTM D2672 Specification for IPS PVC Pipe Joints using solvent cement
- Complies with NSF/ANSI Standard 14
- Complies with NSF/ANSI Standard 61

Part Numbers

Size	Sch40
3	-
4	IB-40P
6	JB-40P
8	KB-40P

Price List

MULTIPLY

Size	Sch40
3	-
4	902.00
6	1596.30
8	2490.40

Loading Chart - IPS Pipe 20'

Size	Ft/L	L/T	Ft/T
1/2	7,200	44	316,000
3/4	8,000	32	256,000
1	5,500	30	165,000
1 ¼	4,400	28	123,000
1 ½	3,360	28	94,080
2	2,000	28	56,000
3	1,100	24	26,400
4	680	24	16,320
5	520	16	8,320
6	440	16	7,040
8	280	16	4,480
10	240	12	2,880
12	120	16	1,920

Weights - IPS Pipe

Size	Sch40	Sch80	SDR13.5	SDR21	SDR26	SDR32.5	SDR41	SDR64
1/2	16.3	20.7	10.0			7.8		
3/4	21.5	28.1		12.3		10.1		
1	32.5	41.5		16.1		14.9		
1 ¼	43.4	57.0		25.5	21.0	18.6		

Size	Sch40	Sch80	SDR13.5	SDR21	SDR26	SDR32.5	SDR41	SDR64
1 ½	51.8	69.0		33.5	27.5	22.1		
2	69.6	98.0	79.0	52.8	42.9	34.5		
2 ½	110.0	146.2	115.0	77.4	62.8	50.0		
3	144.0	195.0	171.0	113.3	93.8	75.5	59.8	
4	205.0	285.5	282.0	186.7	154.4	124.2	99.5	
6	362.8	544.8		405.8	330.6	266.5	215.6	139.0
8	566.0	830.0		680.0	566.0	455.0	365.0	235.0
10	769.0	1276.0		1061.0	866.0	700.0	557.0	365.0
12	1017.0	1762.0		1494.0	1219.0	983.0	748.0	512.0

Attributes

Color

[White](#)

Fitting

[Solvent Weld](#)

Purpose

[Drain](#)