



Sewer SDR35 White Solvent Weld

Specification

Pacific Plastics Gravity Sewer pipe is produced for use in non-pressure drainage of sewage and surface water. The compound is PVC 1120 Type 1 Grade 1, with cell class of 12454B per ASTM D1784.

Pacific Plastics produces its SDR35 series of pipe in strict compliance to ASTM D3034. This product is listed with NSF. The solvent cement shall conform to ASTM D2564.

Pipe specification

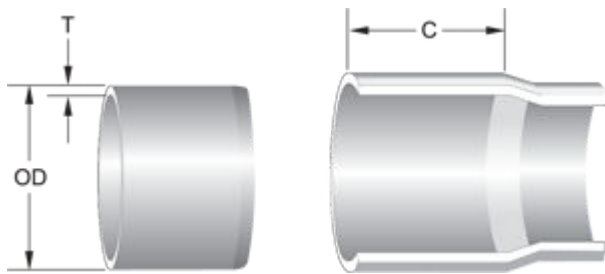
- PVC Sewer pipe is produced in White Color
- Solvent Weld 10 footers are produced in the sizes of 3", 4", and 6"
- Solvent Weld 20 Footers are produced in the sizes of 4", 6", and 8".
- The pipe sizes 3", 4", 6", and 8" are available both in Solid and Perforated
- The larger sizes of 10", 12", and 15" are produced in Gasketed form only

Perforated pipe specification

- 2 rows of holes, 120° apart, parallel to the axis of the pipe
- Holes are 1/2" in diameter and are on 5" center

The outside diameter and wall thickness of PVC Sewer ASTM D3034 are measured in accordance to ASTM D2122 and are shown in the following table:

Size	OD	T	C
3	3.250	0.093	1.50
4	4.215	0.120	1.75
6	6.275	0.180	3.00
8	8.400	0.240	4.00



Size – Inch

OD – Outside Diameter

T – Wall Thickness

C – Approximate Bell Depth

Certification

This is to certify that, in this category of PVC pipe, all the products manufactured by Pacific Plastics have been inspected, sampled and tested in accordance with the following specifications and have been found to meet or exceed the requirements of those specifications.

Raw Materials

- PVC1120 Type1 Grade1
- Cell Class 12454

- ASTM D1784 Specification for Rigid PVC Compounds
- NSF Listed

PVC Pipe

- SDR35 White
- Solvent Weld
- 4" – 8"
- ASTM D3034 Specification for PVC Sewer Pipe
- NSF Listed for 4" – 8"
- City of LA approved for 4" – 8"

Part Numbers

Size	T - SDR35 (10')	T - SDR35 (20')
3	HB-3510	-
4	IB-3510	IB-3520
6	JB-3510	JB-3520
8	-	KB-3520

Price List

	MULTIPLY
Size	T - SDR35
3	352.10
4	398.80
6	903.60
8	1669.40

Loading Chart - Sewer SDR35 10'

Size	Ft/L	L/T	Ft/T
3	1,100	24	26,400
4	680	24	16,320
6	220	32	7,040

Loading Chart - Sewer SDR35 20'

Size	Ft/L	L/T	Ft/T
4	680	24	16,320
5	520	16	8,320
6	440	16	7,040
8	280	16	4,480
10	240	12	2,880
12	120	16	1,920
15	120	12	1,440

Weights - Sewer and Drain Pipe

Size	SDR35
3	71.0
4	104.0
6	234.0

Size	SDR35
8	424.0
10	621.0
12	887.0
15	1320.0
18	1931.0

Attributes

Color	White
Fitting	Solvent Weld
Purpose	Sewer